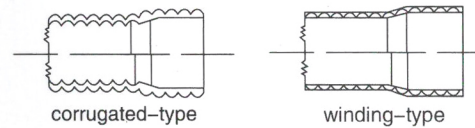


LSD600P

全自动波纹管/缠绕管扩口机
Corrugated pipe / Winding pipe Belling Machine
(Φ200-Φ600mm,corrugated-type)



■ 主要技术参数 Main technical specifications: (machine with one heating oven)

扩口机型号 Model	LSD250P	LSD400P	LSD600P
管材外径 Diameter	Φ110-Φ250mm	Φ200-Φ400mm	Φ200-Φ600mm
管材长度 Pipe Length	3m-6m	3m-6m	3m-6m
压缩空气压力 Compressed air pressure	0.6Mpa	0.6Mpa	0.6Mpa
总功率 Total power (KW)	15.5	32	53
总重量 Total weight(KG)	2000	2800	4000
外形尺寸 Overall Size (L*W*H,MM)	7300*1660*1950	7900*2140*2125	8450*2970*2250
生产节拍 Production speed	50s-600s	60s-900s	150s-1200s
加热方式 Heating mode	烘箱 - 陶瓷加热板和加热管 oven- ceramic heating plate and stainless steel heating tube		
成型方式 Forming mode	内涨式 with expandable belling moulds		
冷却方式 Cooling mode	风冷 / 水冷 Air-cooled or Water cooled		
波纹管扩口模具 Corrugated pipe belling moulds	涨块 3Cr13, 滑块 40Cr, 其余 45# 钢, 表面电镀处理 3CR13 and 40Cr for Collapsible parts, and other materials are 45# steel with Cr electro-plating		