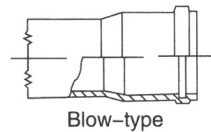


PIPE BELLING/SOCKETING MACHINE PP/PE 管扩口机



LSD160PP-NI

全自动PP/PE管扩口机
Automatic Belling Machine
($\Phi 40 - \Phi 160$ mm, PP/PE pipes, Blow type)



■ 主要技术参数 Main technical specifications:(machine with eight heating stations)

扩口机型号 Model	LSD110PP-NI	LSD160PP-NI	LSD250PP-NI
管材外径 Diameter	$\Phi 32 - \Phi 110$ mm	$\Phi 40 - \Phi 160$ mm	$\Phi 50 - \Phi 250$ mm
管材长度 Pipe Length	3m-6m	3m-6m	3m-6m
压缩空气压力 Compressed air pressure	0.6Mpa	0.6Mpa	0.6Mpa
增压 Ext-pressure	2.5Mpa	2.5Mpa	2.5Mpa
总功率 Total power (KW)	26	28	30
总重量 Total weight(KG)	2500	2600	2800
外形尺寸 Overall Size (L*W*H,MM)	7140*2050*2000	7140*2100*2000	7140*2200*2000
生产节拍 Production speed	30S-90S	30S-100S	40S-150S
加热方式 Heating mode	钎哈夫加热 Contact heating by Aluminum block , Stainless steel heating tube, with internal heating		
成型方式 Forming mode	吹气式 blow type		
冷却方式 Cooling mode	风冷和水冷, Air-cooled and Water cooled		
矩形扩口模具 Blow-type beheading moulds	45# 钢, 表面电镀处理 45# steel, electro-plating for surface treatment.		

