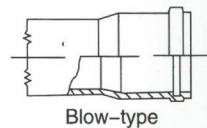




## LSD160PP-N II

全自动PP/PE 管扩口机  
Automatic Belling Machine  
(Φ40-Φ160mm,PP/PE pipes,Blow-type)



Blow-type

■ 主要技术参数 Main technical specifications:(machine with eight heating stations)

扩口机型号 Model	LSD110PP-N II	LSD160PP-N II
管材外径 Diameter	Φ32-Φ110mm	Φ40-Φ160mm
管材长度 Pipe Length	0.3m-3m	0.3m-3m
压缩空气压力 Compressed air pressure	0.6Mpa	0.6Mpa
增压 Ext-pressure	2.5Mpa	2.5Mpa
总功率 Total power (KW)	26	30
总重量 Total weight(KG)	2500	2600
外形尺寸 Overall Size (L*W*H,MM)	4580*2250*2000	4580*2280*2000
生产节拍 Production speed	20s-100s 40mm and 50mm are two pipes per cycle, 63mm-160mm are one pipe per cycle	
加热方式 Heating mode	铝哈夫加热 Contact heating by Aluminum block, Stainless steel heating tube, with internal heating	
成型方式 Forming mode	吹气式 blow type	
冷却方式 Cooling mode	风冷和水冷, Air-cooled and Water cooled	
矩形扩口模具 Blow-type belling moulds	45# 钢, 表面电镀处理 45# steel, electro-plating for surface treatment.	

