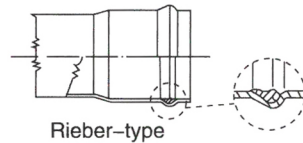


RBM160PP-N I

双烘箱胶圈固定式扩口机
Rieber Belling Machine
($\Phi 50$ – $\Phi 160$ mm,Rieber ring type,
with two heating ovens)



■ 主要技术参数 Main technical specifications: (machine with two heating ovens)

扩口机型号 Model	RBM160	RBM250	RBM315	RBM400	RBM630
管材外径 Diameter	$\Phi 50$ - $\Phi 160$ mm	$\Phi 50$ - $\Phi 250$ mm	$\Phi 110$ - $\Phi 315$ mm	$\Phi 160$ - $\Phi 400$ mm	$\Phi 315$ - $\Phi 630$ mm
管材长度 Pipe Length	3m-6m	3m-6m	3m-6m	4m-8m	4m-8m
液压系统工作压力 Hydraulic Pressure	5.0Mpa	6.3Mpa	6.3Mpa	6.3Mpa	8.0Mpa
压缩空气压力 Compressed air pressure	0.6Mpa	0.6Mpa	0.6Mpa	0.6Mpa	0.6Mpa
供水压力 Water perssure	0.4Mpa	0.4Mpa	0.4Mpa	0.4Mpa	0.4Mpa
总功率 Total power (KW)	25	30	41	60	97
总重量 Total weight(KG)	2900	3000	3800	4200	6000
外形尺寸 Overall Size (L*W*H,MM)	7000*1970*1950	7300*2230*1950	7550*2500*1950	7900*3050*2125	8450*4025*2250
生产节拍 Production speed	150s-500s	150s-600s	200s-750s	500s-900s	800s-1200s
加热方式 Heating mode	烘箱 - 不锈钢加热管 oven-stainless steel heating tube				
成型方式 Forming mode	抽真空 with vacuum pump				
冷却方式 Cooling mode	水冷 Water-cooled				
胶圈式模具 Rieber ring belling moulds	45# 钢, 表面电镀处理 45# steel, electro-plating for surface treatment.				